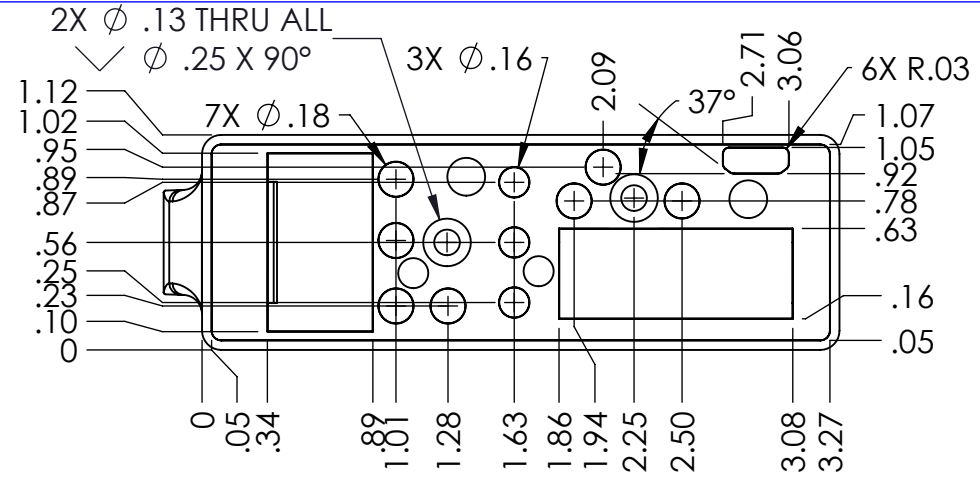
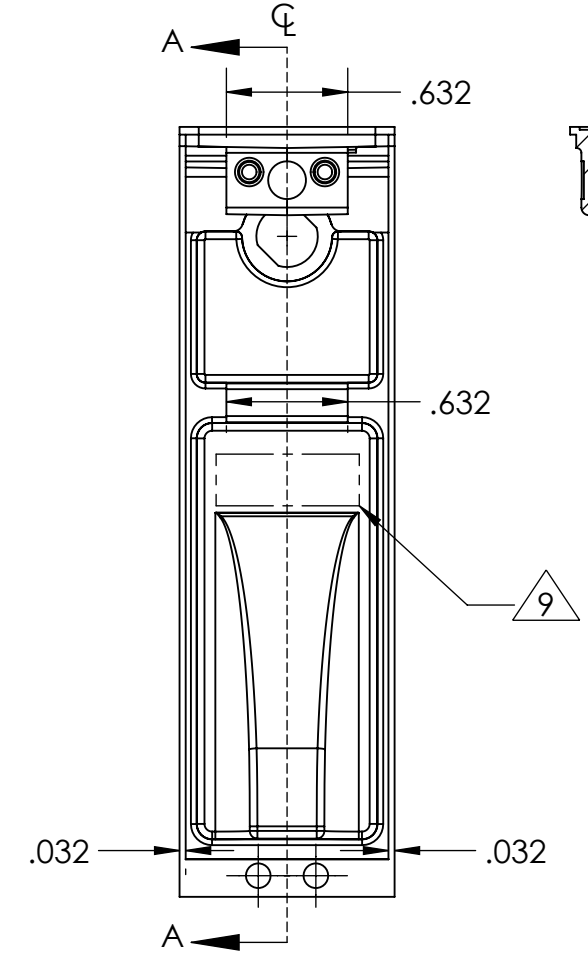
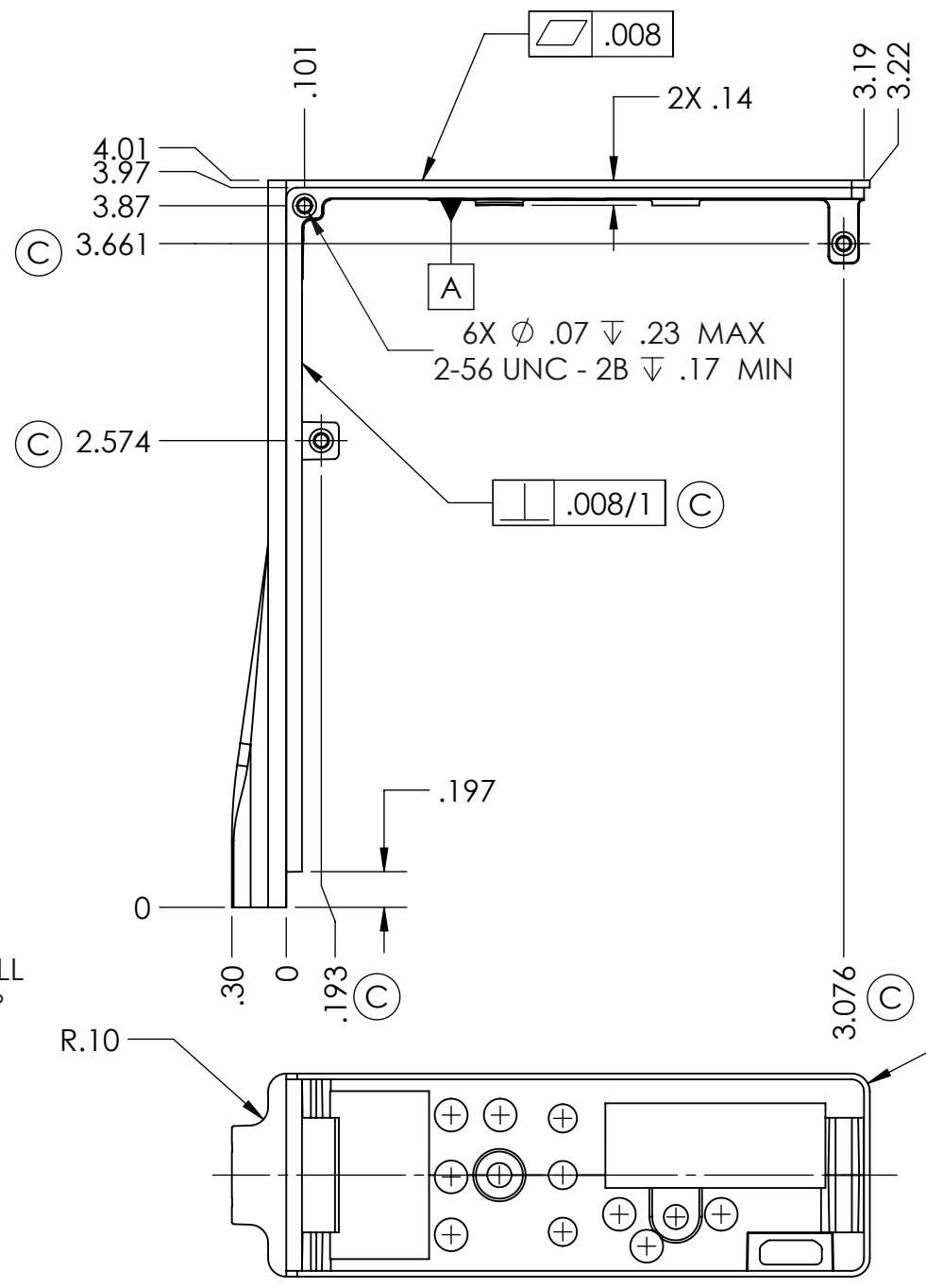
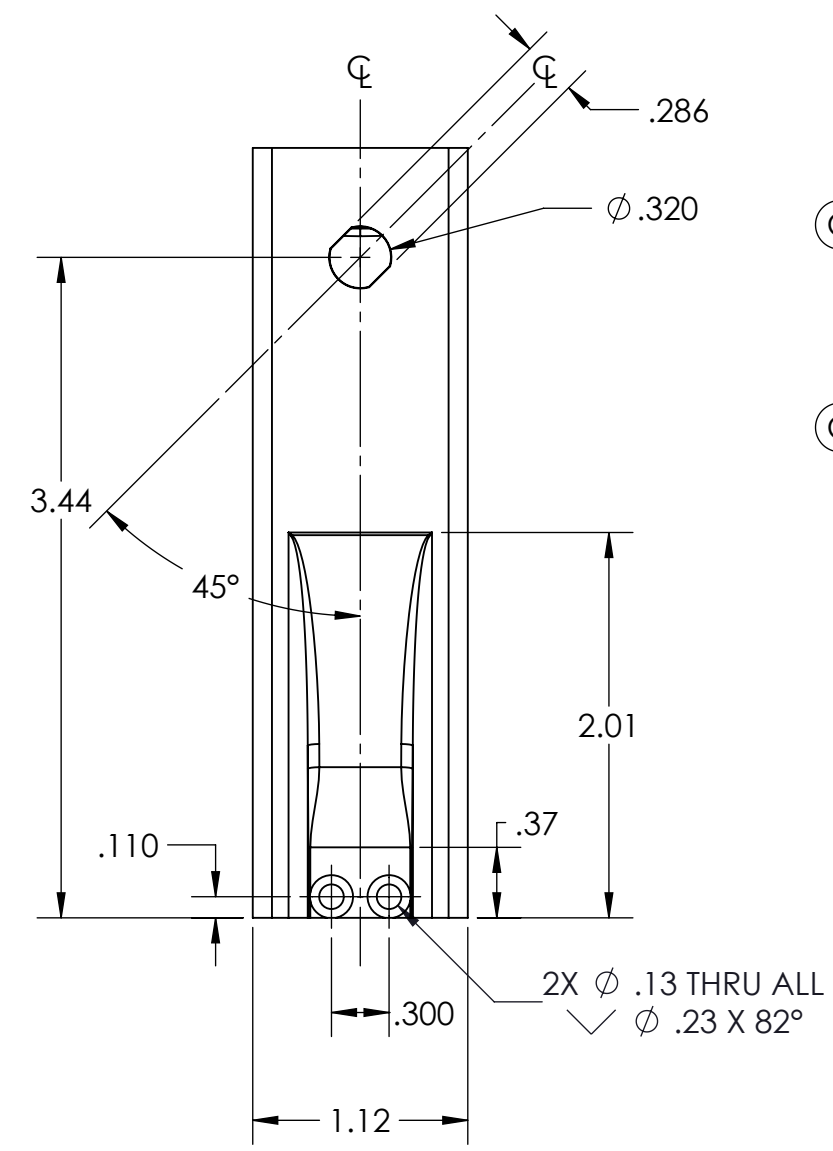
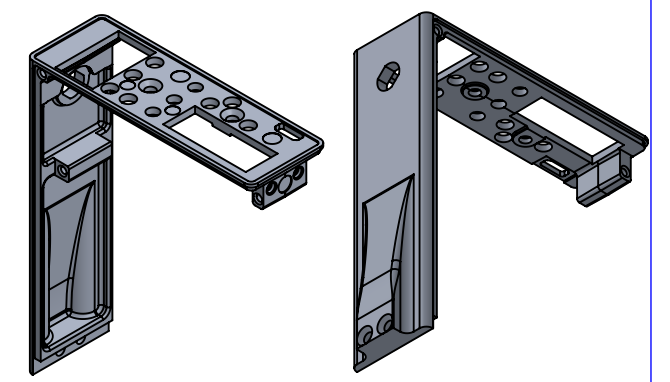


**NOTES: UNLESS OTHERWISE SPECIFIED**

1. MATERIAL: ALUMINUM 380
2. MATERIAL AND SURFACE CONDITIONS PER BROOKS INSTRUMENT SPECIFICATION 332510.
3. ENVIRONMENTAL COMPLIANCE PER BROOKS INSTRUMENT SPECIFICATION 834E086 IS REQUIRED. A DECLARATION OF CONFORMITY OR STATEMENT OF COMPLIANCE SHALL BE INCLUDED WITH EACH SHIPMENT.
4. UNSPECIFIED CASTING RADIUS .010 MAX.
5. REMOVE ALL EXCESS FLASH FROM CASTING.
6. FINAL FINISH TO BE BEAD BLASTED AND NICKEL PLATED.
7. ONLY CRITICAL DIMENSIONS SHOWN. REFER TO 3D MODEL FOR ALL OTHER FEATURES.
8. (C) CRITICAL DIMENSION. 100% INSPECTION REQUIRED.
9. PERMANENTLY MARK P/N AND REV LEVEL AS SHOWN (APPROX 1/8" HIGH).

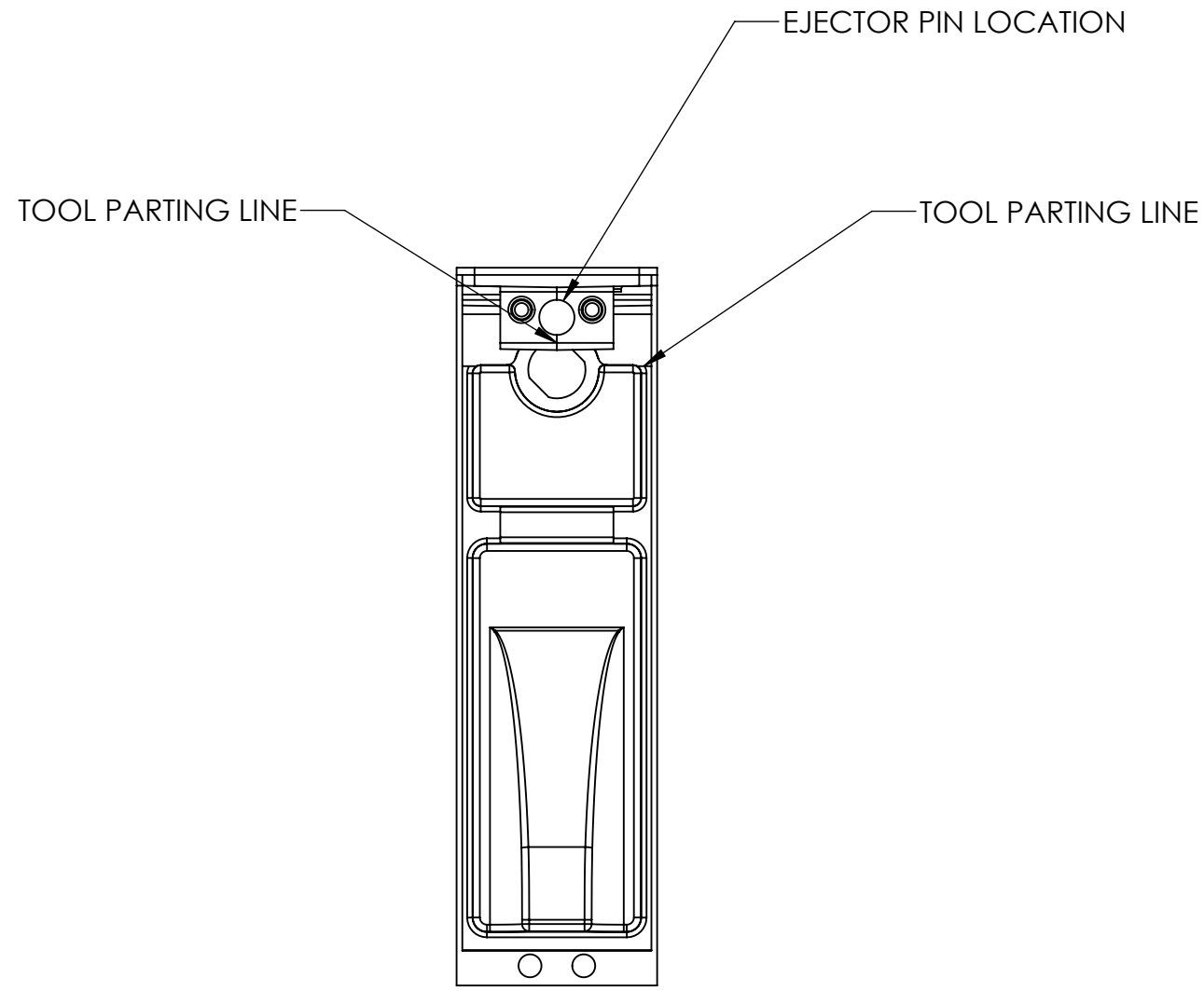
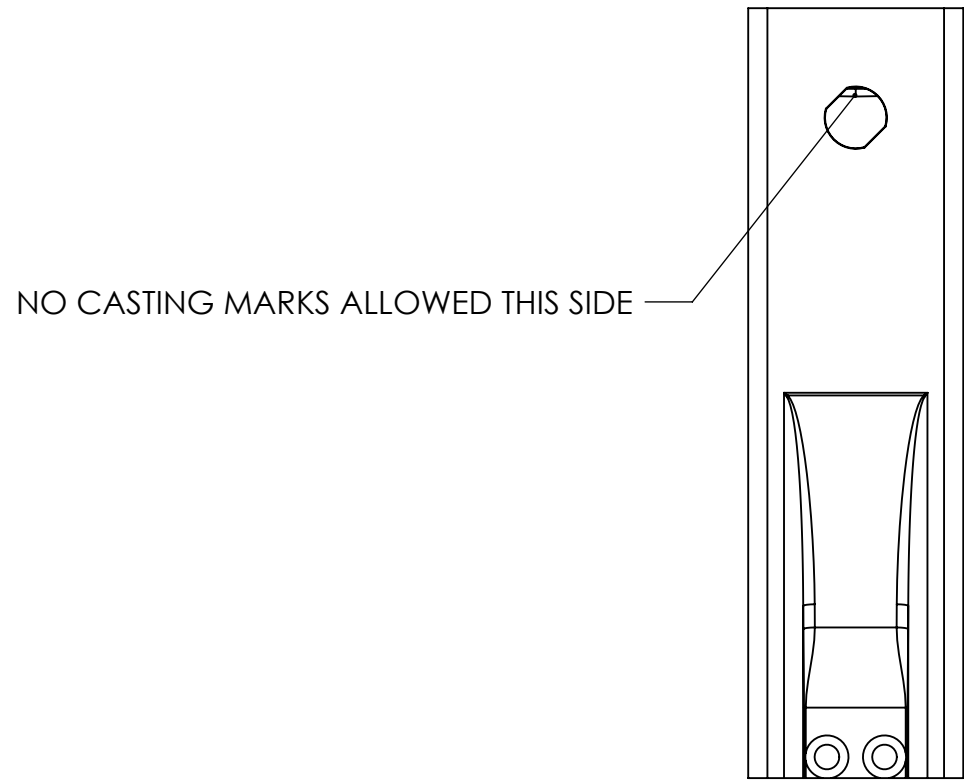
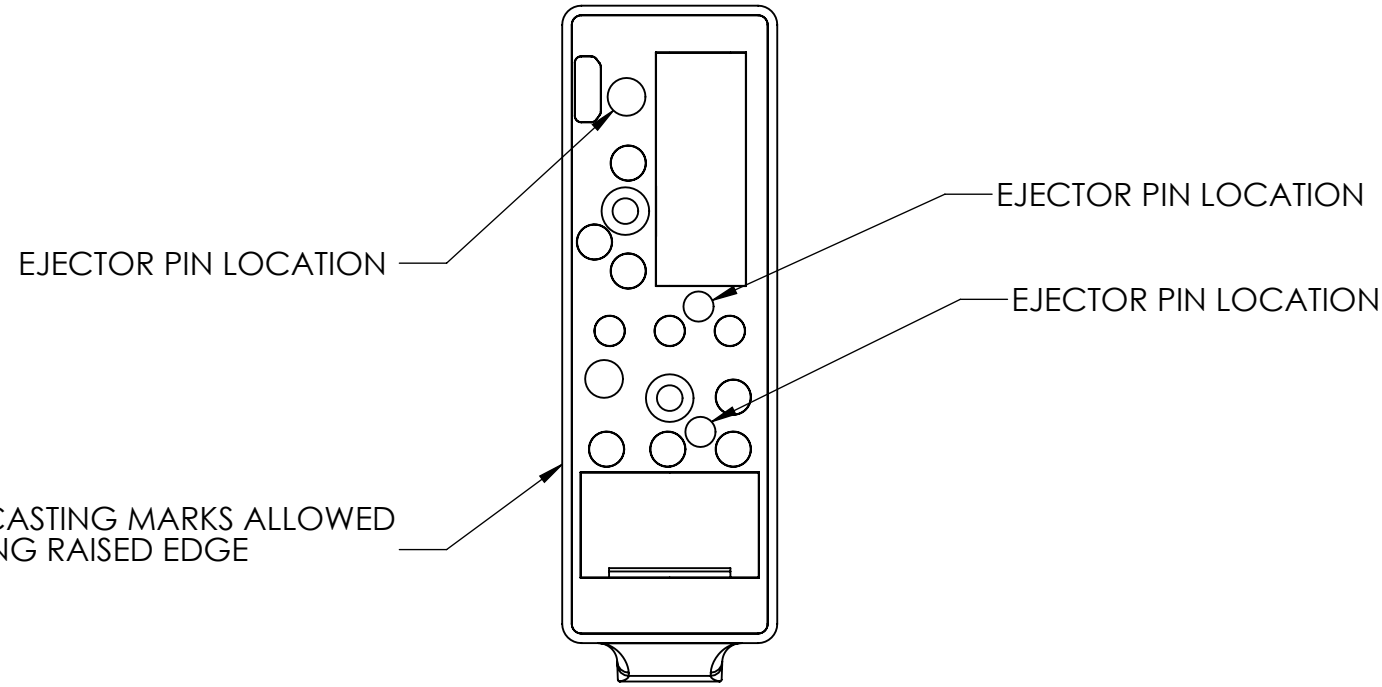


REVISIONS					
REV.	DESCRIPTION	CHG NO.	BY	CHK	DATE
001	INITIAL RELEASE		SES		05-AUG-2013
002	ADDED NICKEL PLATING TO NOTE 6		SES		07-AUG-2013



SECTION A-A

<b>UNIT OF MEASURE</b> 25.000 = ±0.05 25.00 = ±0.1 25.0 = ±0.2 25 = ±0.5 CONCENTR. = 0.2MM TIR WELDING DIMS. = ±0.2 DEGREES = ± 1/2" BREAK ALL EDGES 0.1 - 0.3MM ALL MACHINED SURFACES TO BE 1.6 µm Ra OR BETTER		<b>INCH: X</b> FRACT = ±1/64" 1.0" = ±0.030" 1.00" = ±0.010" 1.000" = ±0.005" CONCENTR. = 0.005" TIR WELDING DIMS. = ± 1/16" DEGREES = ± 1/2" BREAK ALL EDGES .005" - .015" ALL MACHINED SURFACES TO BE 64 µm Ra OR BETTER		<b>NOTICE</b> COPYRIGHT 2011 BROOKS INSTRUMENT LLC. THE DATA CONTAINED HEREIN IS PROPRIETARY TO BROOKS INSTRUMENT LLC, A DELAWARE LIMITED LIABILITY COMPANY, AND SHALL NOT BE DISCLOSED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN FOR EVALUATION, PROVIDED THAT, IF A CONTRACT IS AWARDED TO BROOKS INSTRUMENT LLC, AS A RESULT OF OR IN CONNECTION WITH THE SUBMISSION OF SUCH DATA, THE CUSTOMER SHALL HAVE THE RIGHT TO DUPLICATE, USE OR DISCLOSE THIS DATA TO THE EXTENT PROVIDED IN THE CONTRACT.		<b>BROOKS INSTRUMENT</b> 407 W. VINE ST HATFIELD, PA 19440 USA FCI NO. 42W64 P.O. BOX 428 6710 BK EDE THE NETHERLANDS	
DWG. TITLE: <b>L-BRACKET, GF225</b>				PAGE 1 OF 2			
DWG. NO.: <b>441C679 AMAT SPEC</b>							



<b>UNIT OF MEASURE</b> 25.000" = ±0.05 25.00 = ±0.1 25.0 = ±0.2 25 = ±0.5 CONCENTR. = 0.2MM TIR WELDING DIMS. = ± 0.2 DEGREES = ± 1/2" BREAK ALL EDGES 0.1 - 0.3MM ALL MACHINED SURFACES TO BE 1.6 um Ra OR BETTER		<b>MM:</b>		<b>INCH: X</b> FRACT = ±1/64" 1.0" = ±0.030" 1.00" = ±0.010" 1.000" = ±0.005" CONCENTR. = 0.005" TIR WELDING DIMS. = ± 1/16" DEGREES = ± 1/2" BREAK ALL EDGES .005" - .015" ALL MACHINED SURFACES TO BE 64 um Ra OR BETTER		<b>NOTICE</b> COPYRIGHT 2011 BROOKS INSTRUMENT LLC. THE DATA CONTAINED HEREIN IS PROPRIETARY TO BROOKS INSTRUMENT LLC, A DELAWARE LIMITED LIABILITY COMPANY, AND SHALL NOT BE DISCLOSED IN WHOLE OR IN PART FOR ANY PURPOSE OTHER THAN FOR EVALUATION, PROVIDED THAT, IF A CONTRACT IS AWARDED TO BROOKS INSTRUMENT LLC, AS A RESULT OF OR IN CONNECTION WITH THE SUBMISSION OF SUCH DATA, THE CUSTOMER SHALL HAVE THE RIGHT TO DUPLICATE, USE OR DISCLOSE THIS DATA TO THE EXTENT PROVIDED IN THE CONTRACT.		<b>BROOKS INSTRUMENT</b> 407 W. VINE ST HATFIELD, PA 19440 USA FCI NO. 42W64 P.O. BOX 428 6710 BK EDE THE NETHERLANDS	
DWG. TITLE: <b>L-BRACKET, GF225</b>				SOLIDWORKS:		PAGE 2 OF 2		DWG. NO.: <b>441C679 AMAT SPEC</b>	