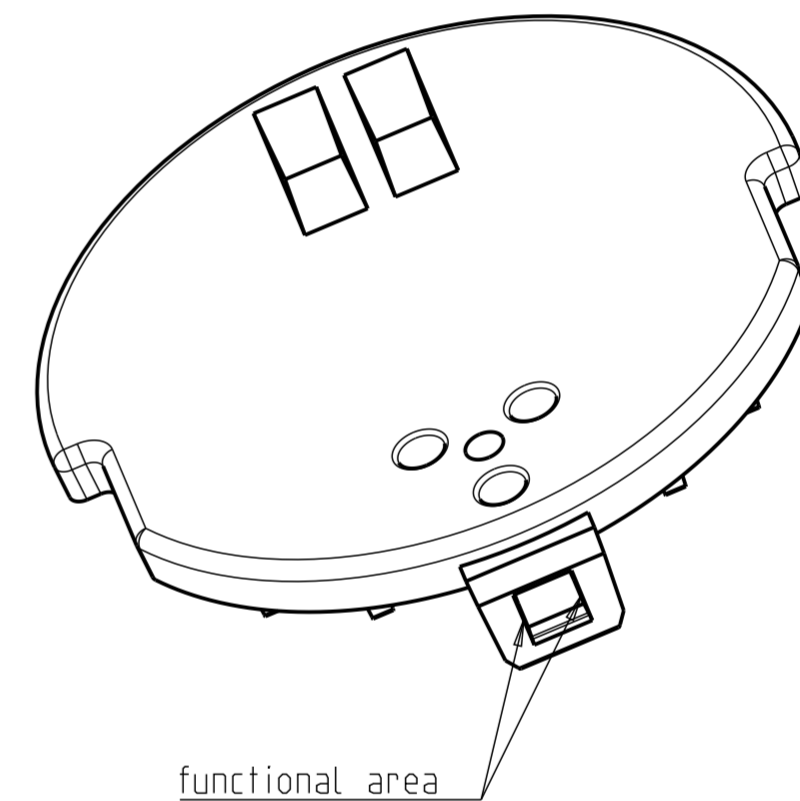
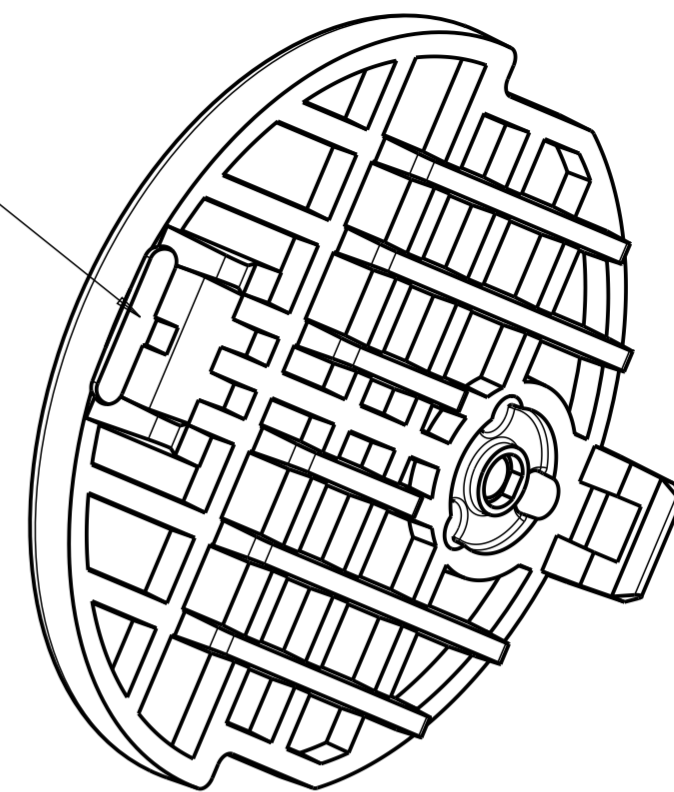


Attention !  
missing dimension and details see 3D data  
we send this in IGES - Format  
Pro/Engineer data are also available

$$V = 7.687 \text{ cm}^3$$

$$i \ V = 7.694 \text{ cm}^3$$

inside surfaces of slot functional area



1. Edges broken and free of burr.
2. Avoid sink marks.
3. Draft inclination (not dimensioned) 3°.
4. Web joints (not dimensioned) R0.3...R0.5.
5. General wall thickness 2 +0.1
6. Functional area free of sprue.
7. The position of the injection point requires the acceptance of the design-department.
8. Make the recycling mark after the first shot.
9. ◊ Dimension identification

Ⓛ Aluminium definition

L 1402/904 1 27.02.14 SPA				CRITICAL CONTROL DIMENSIONS		[ ] we accept this only for the existing mould, but not for a new mould	
k 1103/901 1 01.03.11 SUG				PROCESS CONTROL DIMENSIONS		Material Aluminium ADC12	
j 0911/909 3 18.11.09 KAF				General Tolerance		OEM No.: Ⓛ	
i 0908/901 8 03.08.09 SUG				165 GTA 13 DIN 1688		Designation	
h 0806/918 9 17.06.08 HTK				Date		Name	
g 0804/933 7 24.04.08 HTK				17-07-07		HTK/SUG	
f 0804/902 4 01.04.08 HTK				Drawn		Check	
e 0803/918 6 24.03.08 HTK				17-07-07			
d 0802/915 4 18.02.07 HTK				Norm			
c 0710/914 new 17.10.07 HTK							
Pb 0709/913 new 14.09.07 HTK							
Pa 0707/982 new 17.07.07 HTK							
0707/945 03.07.07 HTK							
Ind ECR No. Use Date Name							
Proj ISOE		Urspr. Origin		Sub for DraN		Sub by DraN	
<h1 style="margin: 0;">Needle Plate</h1>						Scale 2:1	
						Drawing Number 9741.12-046/2	